

FSNTOOLS

Foshan Shunneite Precision Tools Co.,Ltd
Address: No.2, Industrial First Road, Bijiang Industrial Zone,
Bejjao,Shunde District,Foshan City,Guangdong Province
Tel:0757-22251656 MP:13927295186
Web:<https://fsntools.cn>



FSNTOOLS

SAW BLADE

Source manufacturer • professional
intelligent circular saw blade

FSNTOOLS



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Source manufacturer professional
wisdom saw blade

FSNTOOLS 

Your professional choice

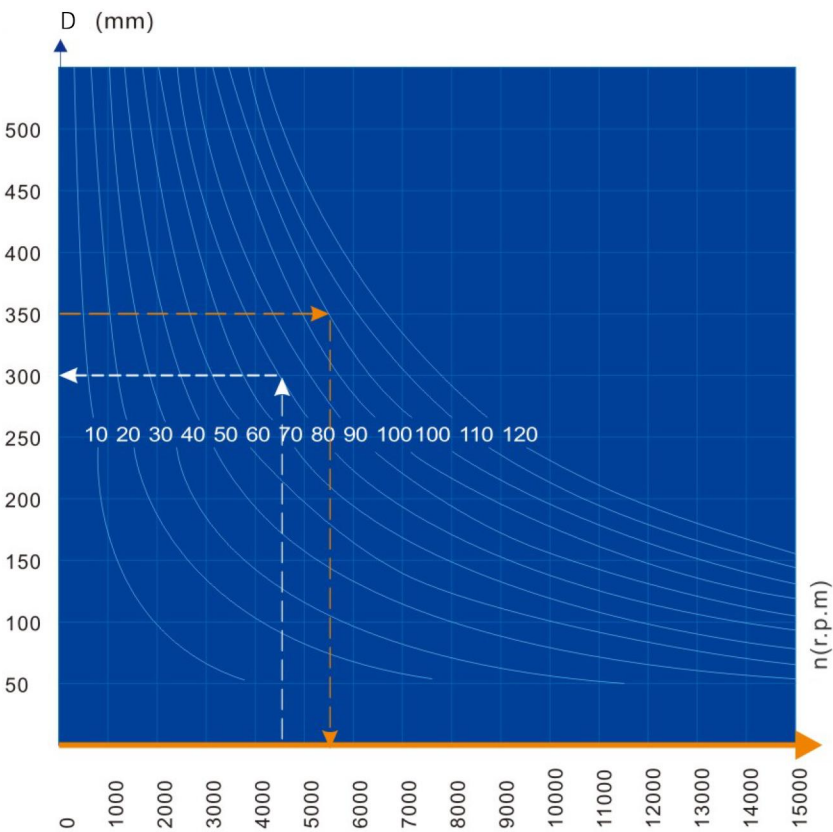
Foshan Shunneite Precision Tools Co., Ltd. is located in "China's woodworking machinery town" --Guangdong Lunjiao, specializing in manufacturing high-precision saw blades, cutting aluminum profile saw blades, cutting aluminum bar saw blades, cutting plastic bars PVC saw blades, electronic cutting board saw blade, precision cutting board main saw blade, adjustable grooving saw blade, particle board saw blade, MDF saw blade, PCD diamond saw blade and other woodworking and metal saw blades.

Its brand "FSNTOOLS" specializes in providing technical service support to solve the problem of saw blade. Companies adhering to the "gold quality" as the principle, continue to export high-quality products, to provide our clients with quality, professional pre-sales, after-sales service, according to your actual needs, to provide you with the corresponding saving solutions, exempt from your After the worries, we are committed to being your intimate, professional and reliable knife saw service provider.



SELECTED

Determining Diameter or r.p.m of the Saw Blade



$$n(r.p.m)=\frac{1000\cdot 60\ V}{\pi D}$$

V=Speed $\frac{m}{sec}$
D=Diameter mm
n=Spindle r.p.m

Example 1. Select the diameter of the saw blade

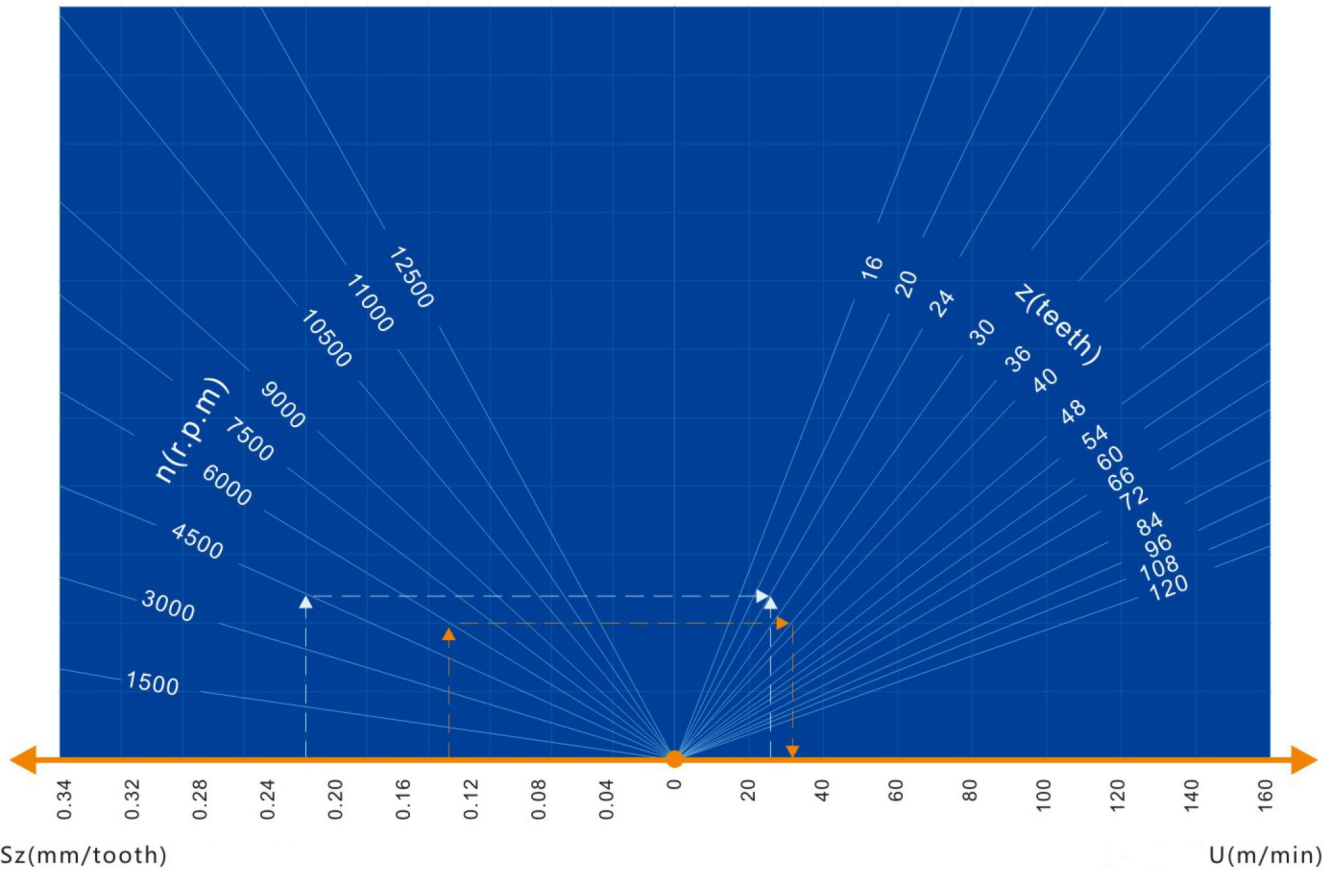
Machine speed: 4500r.p.m
cutting speed:70m/s
According to the figure, the saw blade with diameter of 300mm can be selected

Example 2. Determine the machine speed

Cutting speed: 100m/s
Blade Diameter:350mm
According to the figure, the machine speed can be set as 5500r.p.m

SELECTED

Determining number of teeth and the feed rate varied by different status



How to choose the Saw Blade

- According to the type of material being cut, to determine the appropriate type of saw blade.
- According to the processing machine type, model, determine the blade bore diameter and allows you to select the diameter range.
- According to the material being cut the maximum cross-sectional dimension, select the outer diameter of the applicable specifications in the corresponding blade model series.
- According to the material being cut and the cross-sectional dimensions of the machine speed, feed rate, refer to "every tooth cutting Scale", "cutting table", calculate the required number of teeth.
- In the corresponding model series of this manual, the standard number of teeth is selected according to the selected inner and outer diameters and the calculated number of teeth.

Sz(mm/tooth)										
Material Science	Hard wood	Soft wood		Plywood	MDF	HDF	Aluminum, hard plastic	Other composite materials	Particleboard	Double faced chipboard
		Public cutting	Cross cutting							
General precision	0.1-0.15	0.5-0.9	0.1-0.5	0.08-0.12	0.1-0.3	0.1-0.15	0.04-0.06	0.04-0.06	0.05-0.12	0.05-0.10
High precision	0.03-0.1	0.1-0.5	0.03-0.1	0.02-0.08	0.03-0.1	0.02-0.1	0.02-0.04	0.02-0.04	———	———

Example 1. Determine the feed rate

Cork, cutting amount per tooth Sz=0.15mm
Machine speed: 6000 r.p.m
Number of teeth of saw blade: 36 teeth
According to the figure, the feed speed of 32m/min can be selected

Example 2. Select the number of saw blade teeth

Cork, cutting amount per tooth Sz=0.24mm
Machine speed: 4500r.p.m
Feed speed: 22m/min
According to the figure, 24 teeth can be selected

CATALOG

FSNTOOLS, your professional choice!

Cutting map and cutting material



cork



Softwood crosscutting



hardwood



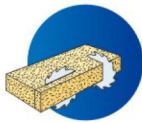
Hardwood crosscutting



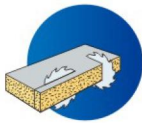
MDF



wood composites



Shaving board



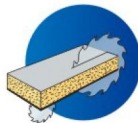
Double-sided melamine



Plywood



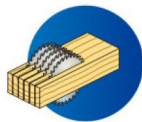
Plywood crosscutting



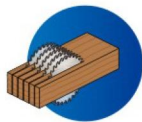
Veneers



Veneer plywood



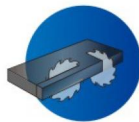
Multi-chip Vertical Saw



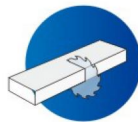
Hardwood multi-chip SAWN



Frame



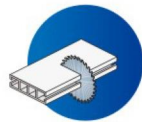
Hard plastic



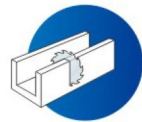
Plexiglass



Non-ferrous metal



metal



Aluminum



Rod material

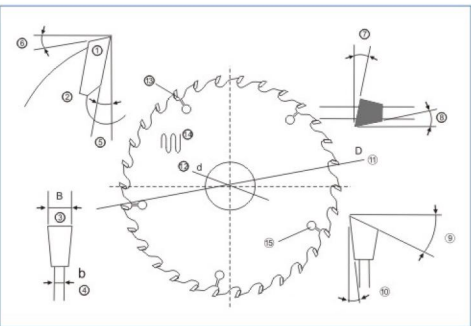


Aluminum



steel

The name of each section of the saw blade



1 Tips

2 Body

3 Tip thickness B

4 Plate b

5 Hook angle

6 Back relief angle

7 Face angle

8 Sideward angle

9 Top bevel angle

10 Sideward centripetal angle

11 External diameter D

12 Bore d

13 Tension ring

14 Expansion slot

15 Copper bin

P01

SAW BLADES FOR RIPPING

P04

PCD PLATE SAW BLADE

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PCD CUT ALUMINUM SAW BLADE

P09

PCD SAW BLADE

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DOOR AND WINDOW, CURTAIN WALL ALUMINUM SPECIAL SAW BLADE

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SAW BLADE FOR TABLE SAW

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SINGLE-LINE SAW BLADE

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DOUBLE-PIECE COMBINATION SAW BLADE

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SOLID WOOD SAW BLADE

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MULTI-SAW WITHOUT SCRAPER

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PROCESSING PLEXIGLASS, ACRYLIC SAW BLADE

SAW BLADES ● ●
FOR RIPPING

Acoustic design

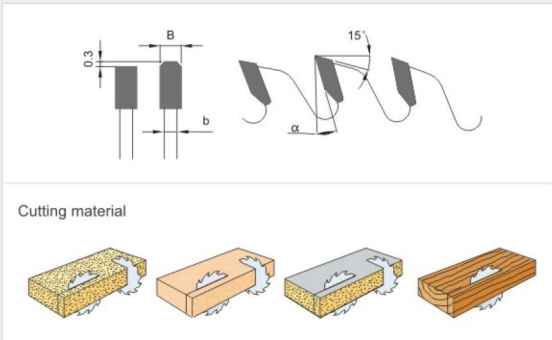
High precision, wear resistant cutting,
no deformation

Corrosion resistance and heat dissipation

Saw blade for electronic cutting saw



- Application:For fine cutting
- Machines:For ripping
- Cutting material:Melamine or other laminated chip board, MDF,composite materials.



D(mm)	d(mm)	B(mm)	b(mm)	Z	α		Positioning hole
						T-type	
300	30	4.0	3.0	72	15	TR	
300	80	4.0	3.0	72	15	TR	2/15/110+4/9/100
300	30	4.0	3.0	96	15	TR	
300	30	4.4	3.2	72	15	TR	
300	80	4.4	3.2	72	15	TR	2/15/110+4/9/100
300	80	4.4	3.2	96	15	TR	
350	30	4.4	3.2	72	15	TR	2/15/100
350	60	4.4	3.2	72	15	TR	2/15/100
350	75	4.4	3.2	72	15	TR	4/15/105
350	80	4.4	3.2	72	15	TR	4/9/100+2/9/110+2/15/110
350	30	4.0	3.0	84	15	TR	
350	60	4.0	3.0	84	15	TR	2/15/100
350	30	4.4	3.2	84	15	TR	
350	60	4.4	3.2	84	15	TR	2/15/100
350	75	4.4	3.2	84	15	TR	4/15/105
350	80	4.4	3.2	84	15	TR	4/9/100+2/9/110+2/15/110
380	30	4.4	3.2	72	15	TR	
380	60	4.4	3.2	72	15	TR	2/15/100
380	75	4.4	3.2	72	15	TR	4/15/105
380	30	4.4	3.2	84	15	TR	
380	60	4.4	3.2	84	15	TR	2/15/100
380	80	4.4	3.2	84	15	TR	4/9/100+2/9/110+2/15/110
380	60	4.8	3.6	72	15	TR	2/15/100
380	80	4.8	3.6	72	15	TR	4/9/100+2/9/110+2/15/110

Technical Specifications

D(mm)	d(mm)	B(mm)	b(mm)	Z	α		Positioning hole
						T-type	
380	60	4.8	3.6	84	15	TR	2/15/100
380	80	4.8	3.6	84	15	TR	4/9/100+2/9/110+2/15/110
400	30	4.4	3.2	72	15	TR	
400	60	4.4	3.2	72	15	TR	2/15/100
400	75	4.4	3.2	72	15	TR	4/15/105
400	80	4.4	3.2	72	15	TR	4/19/120+2/9/130
400	30	4.4	3.2	84	15	TR	
400	60	4.4	3.2	84	15	TR	2/15/100
400	75	4.4	3.2	84	15	TR	4/15/105
400	80	4.4	3.2	84	15	TR	4/19/120+2/9/130
400	60	4.4	3.2	96	15	TR	2/15/100
400	75	4.4	3.2	96	15	TR	4/15/105
400	80	4.4	3.2	96	15	TR	4/19/120+2/9/130
400	60	4.8	3.6	72	15	TR	2/15/100+2/15/125
400	75	4.8	3.6	72	15	TR	4/15/105
400	60	4.8	3.6	84	15	TR	2/15/100+2/15/125
430	80	4.4	3.2	72	15	TR	4/19/120+2/9/130
450	30	4.8	3.6	72	15	TR	2/13/94
450	60	4.8	3.6	72	15	TR	2/10/80+2/15/125
450	80	4.8	3.6	72	15	TR	2/9/130+4/19/120
450	60	4.8	3.6	84	15	TR	2/10/80+2/15/125
450	80	4.8	3.6	84	15	TR	2/9/130+4/19/120
450	60	4.8	3.6	96	15	TR	2/10/80+2/15/125
450	80	4.8	3.6	96	15	TR	2/9/130+4/19/120

PCD SAW ●●
FOR SHEET SAW
BLADE

High precision, wear resistant
cutting, no deformation
Lifetime is 15 times greater than alloy

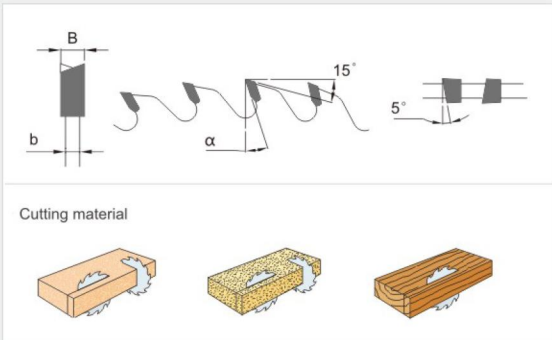
Acoustic design

Corrosion resistance and heat dissipation

PCD plate saw blade



- Application:For fine cutting
- Machines:Used on table saws,mitre saws,portable saws
- Cutting material:To cut solid wood,composite material,chip board,MDF and aluminum



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type

Plate bottom saw series						
120	20/22	2.8-3.6	2.0	12+12	10	LR
120	20/22	3.0-4.0	2.2	24	5	LR
160	25.4/30	3.3-4.3	2.5	36	8	LR
160	25.4/30	4.3-5.3	3.2	36	8	LR
180	25.4/30/45	3.3-4.3	2.5	36	8	LR
180	25.4/30/45	4.3-5.3	3.2	36	8	LR
200	30/45/50	4.3-5.3	3.2	36	8	LR
200	30/45/50	4.6-5.6	3.5	36	8	LR

D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type

Panel saw main saw series						
300	25.4/30	3.2	2.2	48	12	TR
300	25.4/30	3.2	2.2	60	12	TR
300	25.4/30	3.2	2.2	72	12	TR
300	25.4/30	3.2	2.2	80	12	TR
300	25.4/30	3.2	2.2	96	12	TR
350	25.4/30	3.5	2.5	72	12	TR
350	25.4/30	3.5	2.5	84	12	TR
350	25.4/30	3.5	2.5	96	12	TR

Technical Specifications

D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type

Electronic saw main saw series						
350	30/60	4.4	3.2	72	12	TR
350	30/60	4.4	3.2	84	12	TR
380	30/60	4.4	3.2	72	12	TR
380	30/60	4.4	3.2	84	12	TR
400	30/60/75/80	4.4	3.2	72	12	TR
400	30/60/75/80	4.4	3.2	84	12	TR
400	30/60/75/80	4.4	3.2	96	12	TR
450	60/75/80	4.8	3.5	72	12	TR
450	60/75/80	4.8	3.5	84	12	TR
450	60/75/80	4.8	3.5	96	12	TR

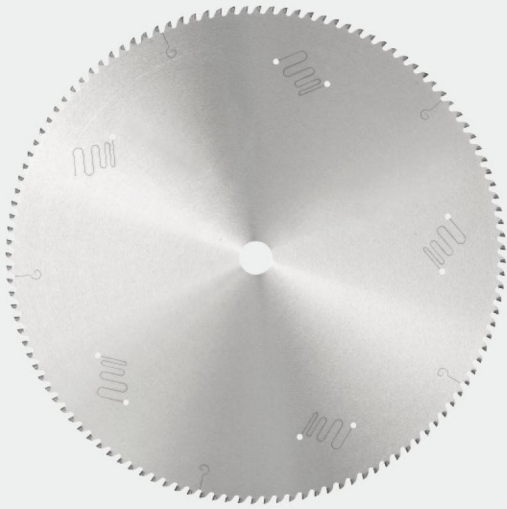
PCD SAW ●●
FOR CUTTING
ALUMINUM

High precision, wear resistant
cutting, no deformation
Lifetime is 15 times greater than alloy

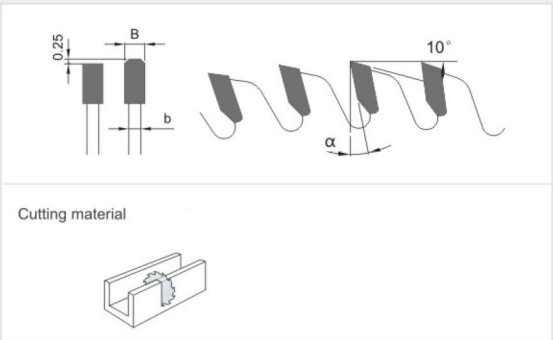
Corrosion resistance and heat dissipation

Acoustic design

PCD cut aluminum saw blade



- Application: For fine cutting
- Machines: Single and double head positive (slant) sawing machine
- Cutting material: Plastic steel, aluminum alloy profiles, aluminum alloy radiators, aluminum alloy doors and windows, Aluminum alloy and other non-ferrous metals



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type
405	25.4	3.2	2.6	100	5	TR
405	30	3.2	2.6	100	5	TR
405	25.4	3.2	2.6	120	5	TR
405	30	3.2	2.6	120	5	TR
450	25.4	4.0	3.2	120	5	TR
450	30	4.0	3.2	120	5	TR
500	25.4	4.4	3.7	120	5	TR
500	30	4.4	3.7	120	5	TR
550	30	4.4	3.7	120	5	TR
550	30	4.8	4.0	140	5	TR

PCD SAW ●●●

FOR PCD SAW BLADE



- The single life time is 30 ~ 100 times of normal TCT saw blade, can significantly reduce the replacement of saw blade, and ensure the high continuity of production.
- The PCD saw blade have high rate of quantity and price when using for easy wear out material, such as artificial marble, laminate flooring, silicon-aluminium alloy, carbon fibre reinforced plastics, etc.



Conventional panel saw series							
D(mm)	d(mm)	B(mm)	b(mm)	Z	α	T-type	Positioning hole
100	20	2.8-3.6	2.0	12+12	10	ZY	
100	22	2.8-3.6	2.0	12+12	10	ZY	
120	20	2.8-3.6	2.0	12+12	10	ZY	
120	22	2.8-3.6	2.0	12+12	10	ZY	
120	20	3.0-4.0	2.2	24	5	ZY	
120	22	3.0-4.0	2.2	24	5	ZY	
300	30	3.2	2.2	96	10	TP	
300	30	3.2	2.2	72	10	TP	
Strengthened floor series							
180	25.4	1.8	1.3	48	10	TP	
200	25.4	2.2	1.6	48	10	TP	
250	25.4	2.2	1.6	60	10	TP	
300	30	3.2	2.2	60	15	TP	
300	115	2.2	1.6/2.2	60	10	TP	6/7/131
Electronic circuit board series							
120	25.4	2.0	2.0	20	5	B	4/6/44
120	25.4	2.0	2.0	30	5	B	4/11/44
305	31.75	2.4	2.0	60	10	B	

SAW BLADES ●●●
FOR WINDOWS
AND DOORS

High precision, wear resistant cutting,
no deformation

Corrosion resistance and heat dissipation

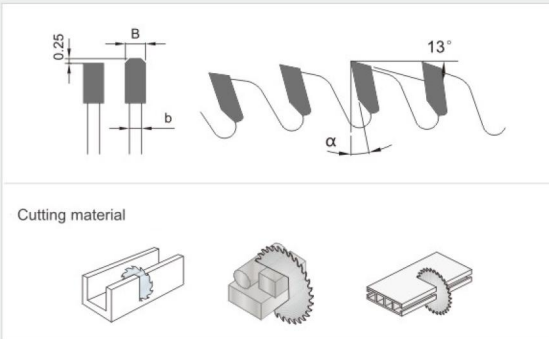
Acoustic design



Door and window, curtain wall aluminum special saw blade



- Application:For fine cutting
- Machines:Single and double head positive (slant) sawing machine
- Cutting material:Plastic steel, aluminum alloy profiles, aluminum alloy radiators, aluminum alloy doors and windows,Aluminum alloy and other non-ferrous metals



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	T-type
255	25.4/30	3.0	2.4	80	5	TR
255	25.4/30	3.0	2.4	100	5	TR
255	25.4/30	3.0	2.4	120	5	TR
305	25.4/30	3.0	2.4	80	7	TR
305	25.4/30	3.0	2.4	100	7	TR
305	25.4/30	3.0	2.4	120	7	TR
355	25.4/30	3.2	2.6	80	7	TR
355	25.4/30	3.2	2.6	100	7	TR
355	25.4/30	3.2	2.6	120	7	TR
405	25.4/30	3.2	2.6	80	7	TR
405	25.4/30	3.2	2.6	100	7	TR
405	25.4/30	3.2	2.6	120	7	TR
455	25.4/30	3.5	2.8	80	7	TR
455	25.4/30	3.5	2.8	100	7	TR
455	25.4/30	3.5	2.8	120	7	TR
455	25.4/30	4.0	3.2	80	7	TR
455	25.4/30	4.0	3.2	100	7	TR
455	25.4/30	4.0	3.2	120	7	TR
500	25.4/30	4.2	3.5	80	10	TR
500	25.4/30	4.2	3.5	100	10	TR
500	25.4/30	4.2	3.5	120	10	TR

Technical Specifications

D(mm)	d(mm)	B(mm)	b(mm)	Z	α	T-type
500	25.4/30	4.4	3.8	80	10	TR
500	25.4/30	4.4	3.8	100	10	TR
500	25.4/30	4.4	3.8	120	10	TR
550	25.4/30	4.8	4.0	60	10	TR
550	25.4/30	4.8	4.0	80	10	TR
550	25.4/30	4.8	4.0	100	10	TR
550	25.4/30	4.8	4.0	120	10	TR
600	25.4/30/38	5.0	4.0	60	10	TR
600	25.4/30/38	5.0	4.0	80	10	TR
600	25.4/30/38	5.0	4.0	100	10	TR
600	25.4/30/38	5.0	4.0	120	10	TR
650	38/50	5.5	4.2	60	13	TR
650	38/50	5.5	4.2	80	13	TR
650	38/50	5.5	4.2	100	13	TR
650	38/50	5.5	4.2	120	13	TR
650	38/50	5.5	4.2	144	13	TR
700	38/50	6.0	4.8	80	15	TR
700	38/50	6.0	4.8	120	15	TR
700	38/50	6.0	4.8	144	15	TR
800	38/50	6.5	5.0	80	15	TR
800	38/50	6.5	5.0	120	15	TR
800	38/50	6.5	5.0	144	15	TR

SAW BLADES ●●
FOR TABLE SAW

Acoustic design

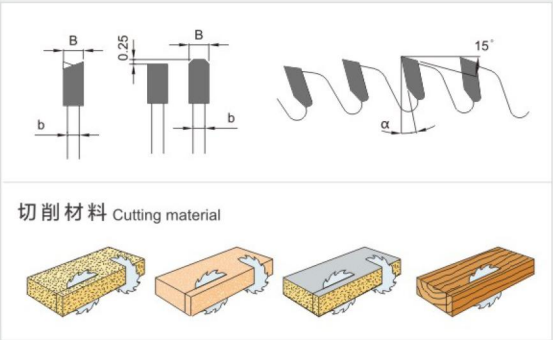
Corrosion resistance and heat dissipation

High precision, wear resistant cutting,
no deformation

Saw blade for saw table saw



- Application: For fine cutting
- Machines: For table saws, reciprocating saws
- Cutting material: Melamine or other laminated chip board, MDF, composite materials.



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type
250	25.4	3.2	2.2	60	12	LR/TR
250	30	3.2	2.2	60	12	LR/TR
250	25.4	3.2	2.2	80	12	LR/TR
250	30	3.2	2.2	80	12	LR/TR
300	25.4	3.2	2.2	60	15	LR/TR
300	30	3.2	2.2	60	15	LR/TR
300	25.4	3.2	2.2	72	10	LR/TR
300	30	3.2	2.2	72	10	LR/TR
300	25.4	3.2	2.2	80	10	LR/TR
300	30	3.2	2.2	80	10	LR/TR
300	25.4	3.2	2.2	96	10	LR/TR
300	30	3.2	2.2	96	10	LR/TR
300	80	3.2	2.2	96	10	LR/TR
350	25.4	3.5	2.5	60	15	LR/TR
350	30	3.5	2.5	60	15	LR/TR
350	25.4	3.5	2.5	72	12	LR/TR
350	30	3.5	2.5	72	12	LR/TR
350	25.4	3.5	2.5	84	12	LR/TR
350	30	3.5	2.5	84	12	LR/TR
350	25.4	3.5	2.5	96	12	LR/TR
350	30	3.5	2.5	96	12	LR/TR
350	30	3.5	2.5	108	12	LR/TR
400	30	3.5	2.5	96	15	LR/TR

SAW BLADES ●●
FOR SINGLE LINE

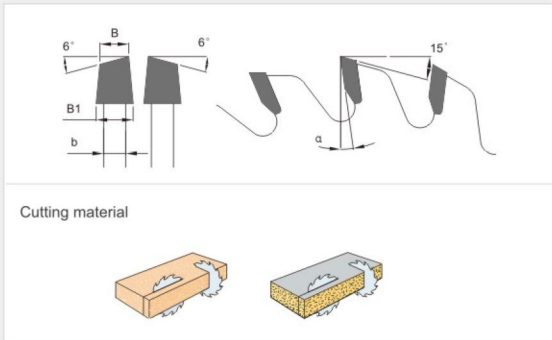
High precision, wear resistant cutting, no deformation

Corrosion resistance and heat dissipation

Single-line saw blade



- Application:For scoring.
- Machines:Used for rip,reciprocating and table saws.
- Cutting material:bi-laminated chip board,MDF



D(mm)	d(mm)	B(mm)	b(mm)	Z	α		Positioning hole
						T-type	
100	20	3.0-4.0	2.2	24	5	LR	
100	22	3.0-4.0	2.2	24	5	LR	
120	20	2.8-4.0	2.2	24	5	LR	
120	20	3.0-4.0	2.2	24	5	LR	
120	22	3.0-4.0	2.2	24	5	LR	
120	22	3.3-4.3	2.5	24	5	LR	
125	20	3.0-4.0	2.2	24	5	LR	
125	20	3.3-4.3	2.5	24	5	LR	
125	20	4.3-5.3	3.2	24	5	LR	
125	22	3.0-4.0	2.2	24	5	LR	
125	22	3.3-4.3	2.5	24	5	LR	
125	22	4.3-5.3	3.2	24	5	LR	
150	25.4	3.0-4.0	2.2	36	10	LR	
150	25.4	3.3-4.3	2.5	36	10	LR	
150	30	3.0-4.0	2.2	36	10	LR	
150	30	3.3-4.3	2.5	36	10	LR	
160	25.4	3.0-4.0	2.2	40	10	LR	4/7/66
160	25.4	3.3-4.3	2.5	40	10	LR	4/7/66
160	25.4	4.3-5.5	3.2	40	10	LR	3/7/66
160	30	3.0-4.0	2.2	40	10	LR	3/7/66
160	30	3.3-4.3	2.5	40	10	LR	3/7/66
160	30	4.3-5.5	3.2	40	10	LR	

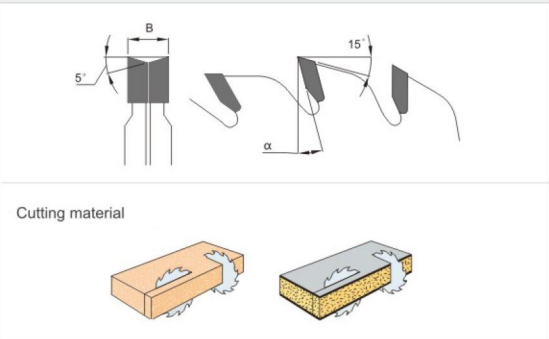
Technical Specifications

D(mm)	d(mm)	B(mm)	b(mm)	Z	α		Positioning hole
						T-type	
160	55	3.0-4.0	2.2	40	10	LR	
160	55	3.3-4.3	2.5	40	10	LR	
160	55	4.3-5.5	3.2	40	10	LR	
160	55	3.0-4.0	2.2	40	10	LR	
160	55	3.3-4.3	2.5	40	10	LR	
160	55	4.3-5.5	3.2	40	10	LR	
180	25.4	3.0-4.0	2.2	36	10	LR	3/11/70
180	25.4	3.3-4.3	2.5	36	10	LR	3/11/70
180	25.4	4.3-5.5	3.2	36	10	LR	
180	30	3.0-4.0	2.2	36	10	LR	
180	30	3.3-4.3	2.5	36	10	LR	
180	30	4.3-5.5	3.2	36	10	LR	
180	45	3.3-4.3	3.2	36	10	LR	
180	45	4.8-5.8	3.5	36	10	LR	
180	25.4	3.0-4.0	2.2	40	10	LR	
180	25.4	3.3-4.3	2.5	40	10	LR	
180	30	3.0-4.0	2.2	40	10	LR	
180	30	3.3-4.3	2.5	40	10	LR	
200	30	4.3-5.3	3.2	40	10	LR	
200	30	4.6-5.6	3.6	40	10	LR	
200	45	4.3-5.3	3.2	40	10	LR	
200	45	4.6-5.6	3.6	40	10	LR	
200	65	4.3-5.3	3.2	40	10	LR	
200	75	4.3-5.3	3.2	40	10	LR	2/9/110
200	50	4.3-5.5	3.2	40	10	LR	2/9/80

Double-piece combination saw blade



- Application:For scoring.
- Machines:Used on table saws
- Cutting material:bi-laminated chip board,MDF



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type
100	20	2.8-3.6	2	12+12	12	LR
100	22	2.8-3.6	2	12+12	12	LR
120	20	2.8-3.6	2	12+12	12	LR
120	22	2.8-3.6	2	12+12	12	LR

SAW BLADES ●●
FOR SOLID WOOD

High precision, wear resistant cutting
no deformation

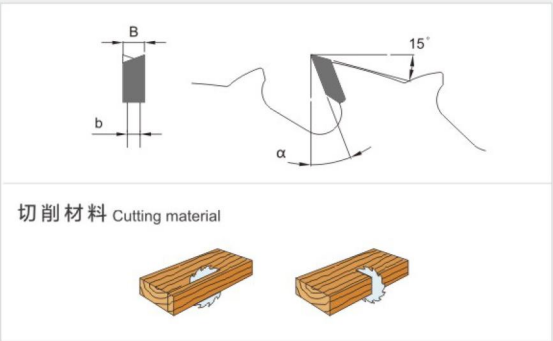
Acoustic design

Corrosion resistance and heat dissipation

Solid wood saw blade



- Application: For fine cutting
- Machines: Used on table saws
- Cutting material: For solid wood ripping



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type
实木纵切用锯片 Solid wood slitting saw blade						
230	25.4/30	3.2	2.2	40	15	LR
250	25.4/30	3.2	2.2	40	15	LR
250	25.4/30	3.2	2.2	60	15	LR
300	25.4/30	3.2	2.2	48	15	LR
300	25.4/30	3.2	2.2	60	15	LR
305	25.4/30	4.0	3.0	48	15	LR
350	25.4/30	3.5	2.5	54	15	LR
350	25.4/30	3.5	2.5	60	15	LR
355	50.8	5.0	3.5	70	18	LR
400	25.4/30	3.5	2.5	60	15	LR
燕尾齿 Swallowtail						
300	25.4/30	3.2	2.2	28	20	LR
300	25.4/30	3.2	2.2	36	20	LR
350	25.4/30	3.5	2.5	28	20	LR
400	25.4/30	3.5	2.5	36	20	LR
实木横切用锯片 Solid wood slitting saw blade						
255	25.4/30	3.0	2.2	100	15	LR
255	25.4/30	3.0	2.2	120	15	LR
255	25.4/30	3.2	2.2	100	15	LR
255	25.4/30	3.2	2.2	120	15	LR
305	25.4/30	3.2	2.2	100	15	LR
305	25.4/30	3.2	2.2	120	15	LR
350	25.4/30	3.5	2.5	100	15	LR
350	25.4/30	3.5	2.5	120	15	LR
255	25.4/30	3.0	2.2	100	15	LRLRP
255	25.4/30	3.0	2.2	120	15	LRLRP
255	25.4/30	3.2	2.2	100	15	LRLRP
255	25.4/30	3.2	2.2	120	15	LRLRP
305	25.4/30	3.2	2.2	100	15	LRLRP
305	25.4/30	3.2	2.2	120	15	LRLRP
350	25.4/30	3.5	2.5	100	15	LRLRP
350	25.4/30	3.5	2.5	120	15	LRLRP

SAW BLADES ●●
FOR WITHOUT
SCRAPER

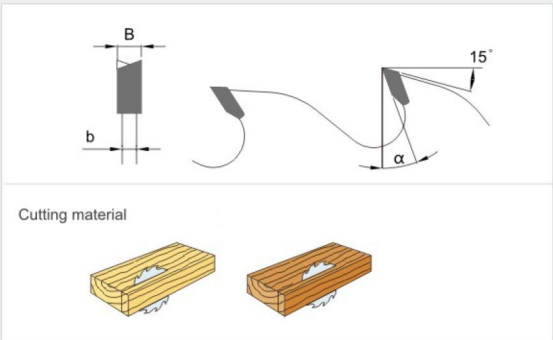
Anti rebound performance design

Corrosion resistance and heat dissipation

Multi-saw without scraper



- Application: For scoring.
- Machines: Used on Multi Blade table saws
- Cutting material: To cut dried soft and hard wood



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	T-type	(GH-KN)
150	40	2.4	1.8	30	20	LR	8*4
160	40	1.9	1.55	20	20	LR	8*4
160	40	2.1	1.7	20	20	LR	8*4
160	40	2.3	1.9	20	20	LR	8*4
160	40	2.5	2.1	20	20	LR	8*4
160	40	2.5	2.1	24	20	LR	8*4
160	50	2.5	2.1	24	20	LR	10*5
160	50	2.7	2.2	24	20	LR	10*5
180	40	2.1	1.7	20	20	LR	8*4
180	40	2.3	1.9	20	20	LR	8*4
180	40	2.5	2.1	20	20	LR	8*4
205	40	2	1.55	24	20	LR	8*4
205	50	2	1.55	28	20	LR	10*5
205	40	2.2	1.7	24	20	LR	8*4
205	40	2.4	1.9	24	20	LR	8*4
205	50	2.6	2.1	28	20	LR	10*5
212	50	2	1.55	24	20	LR	10*5
212	40	2.2	1.7	24	20	LR	8*4
230	40	2	1.55	24	20	LR	8*4
230	40	2.2	1.7	24	20	LR	8*4
230	40	2.2	1.7	32	20	LR	8*4
230	40	2.4	1.9	24	20	LR	8*4
230	40	2.6	2.1	28	20	LR	8*4
230	40	2.6	2.1	30	20	LR	8*4
230	50	2.6	2.1	30	20	LR	10*5
230	40	2.8	2.1	24	20	LR	8*4
255	50	2.2	1.7	24	20	LR	10*5
255	50	2.4	1.9	24	20	LR	10*5
255	50	2.6	2.1	24	20	LR	10*5
280	50	2.8	2.2	28	20	LR	10*5
280	50	2.8	2.1	32	20	LR	10*5
305	50	2.8	2.2	28	20	LR	10*5
355	60	3.4	2.7	32	20	LR	14*7

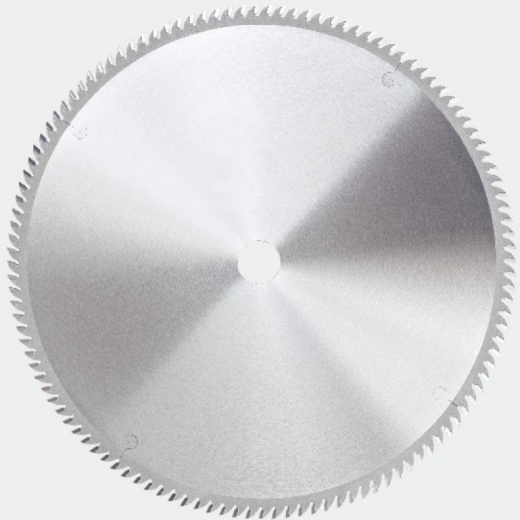
SAW BLADES ●●
FOR PLEXIGLASS
ACRYLIC

High precision, wear resistant cutting, no deformation

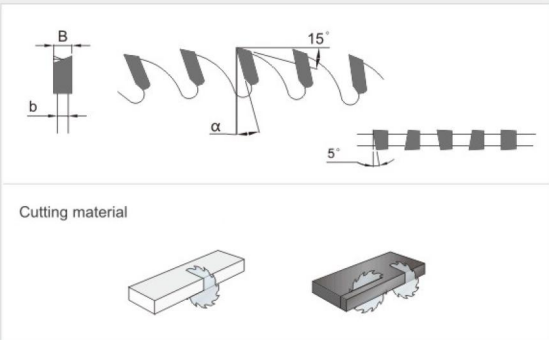
Acoustic design

Corrosion resistance and heat dissipation

加工有机玻璃、亚克力用锯片 Processing plexiglass, acrylic saw blade



- Application: For fine cutting
- Machines: Used on automatic or portable saws
- Cutting material: To cut poly-glass, profiled plastic



D(mm)	d(mm)	B(mm)	b(mm)	Z	α	
						T-type
230	25.4	2.0	1.5	80	15	LRLRP
230	30	2.0	1.5	80	15	LRLRP
230	25.4	2.0	1.5	100	15	LRLRP
230	30	2.0	1.5	100	15	LRLRP
255	25.4	2.0	1.5	100	15	LRLRP
255	30	2.0	1.5	100	15	LRLRP
255	25.4	2.0	1.5	120	15	LRLRP
255	30	2.0	1.5	120	15	LRLRP
230	25.4	2.2	1.7	80	15	LRLRP
230	30	2.2	1.7	80	15	LRLRP
230	25.4	2.2	1.7	100	15	LRLRP
230	30	2.2	1.7	100	15	LRLRP
255	25.4	2.2	1.7	100	15	LRLRP
255	30	2.2	1.7	100	15	LRLRP
255	25.4	2.2	1.7	120	15	LRLRP
255	30	2.2	1.7	120	15	LRLRP
305	25.4	2.2	1.7	100	15	LRLRP
305	30	2.2	1.7	100	15	LRLRP
305	25.4	2.2	1.7	120	15	LRLRP
305	30	2.2	1.7	120	15	LRLRP
305	25.4	2.6	2.0	100	15	LRLRP
305	30	2.6	2.0	100	15	LRLRP
305	25.4	2.6	2.0	120	15	LRLRP
305	30	2.6	2.0	120	15	LRLRP